

Replace the ~~Claim 1~~ at page 17, line 7 with the following clean version:

A<sup>7</sup>

1. An anionic electrodeposition coating composition comprising (a) about from 20 to 70 % by weight of acrylic resin; (b) about from 5 to 40 % by weight of emulsified polymer containing alkoxysilyl groups and produced by a multiple stage emulsion polymerization of unsaturated monomers, wherein about from 5 to 40% by weight of the unsaturated monomers used in the multiple stage emulsion polymerization contain alkoxysilyl groups, and the polymerization is carried out in the presence of water and emulsifier; and (c) about from 20 to 60 % by weight of at least one crosslinking agent.

Add the following new Claims 7-11:

- A<sup>8</sup>
7. An anionic electrodeposition bath which comprises an anionic electrodeposition coating composition of Claim 1.
8. A process comprising applying an anionic electrodeposition coating composition of Claim 1 onto a metal substrate and curing the composition
9. A process of Claim 8 wherein the substrate is aluminum.
10. An article resulting from the process of Claim 8.
11. A metal substrate coated with a cured anionic electrodeposition coating composition of Claim 1.